Technical Data Sheet

Polyfort FPP 20 GFC LE K1400 NAT

Polypropylene, Homopolymer

Product Description

20% glass fibre reinforced PP Homopolymer chemically coupled, high heat stabilized, low emission

Processing Method	Injection Molding
Attribute	Chemically Coupled; Heat Stabilized; Homopolymer; Low Emissions
Filler/Reinforcement	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	10	cm³/10 min	ISO 1133
Density, (Method A)	1.04	g/cm³	ISO 1183
Mechanical			
Tensile Strain at Break, (Type 1A, 5 mm/min)	3.8	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	69.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	4600	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	6.0	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	43	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise)	23	kJ/m²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	106	MPa	ISO 2039-1
Ball Pressure Test, (130 °C)	Pass		IEC 60695-10-2
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	126	°C	ISO 306
(A (10N), 50 °C/h)	164	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	156	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	129	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			

Burning Rate			
(2.00 mm)	58	mm/min	ISO 3795
(2.00 mm)	58	mm/min	FMVSS 302
UL Information			
Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Injection Rate	Moderate-Fast	
Mold Temperature	30 to 60	°C